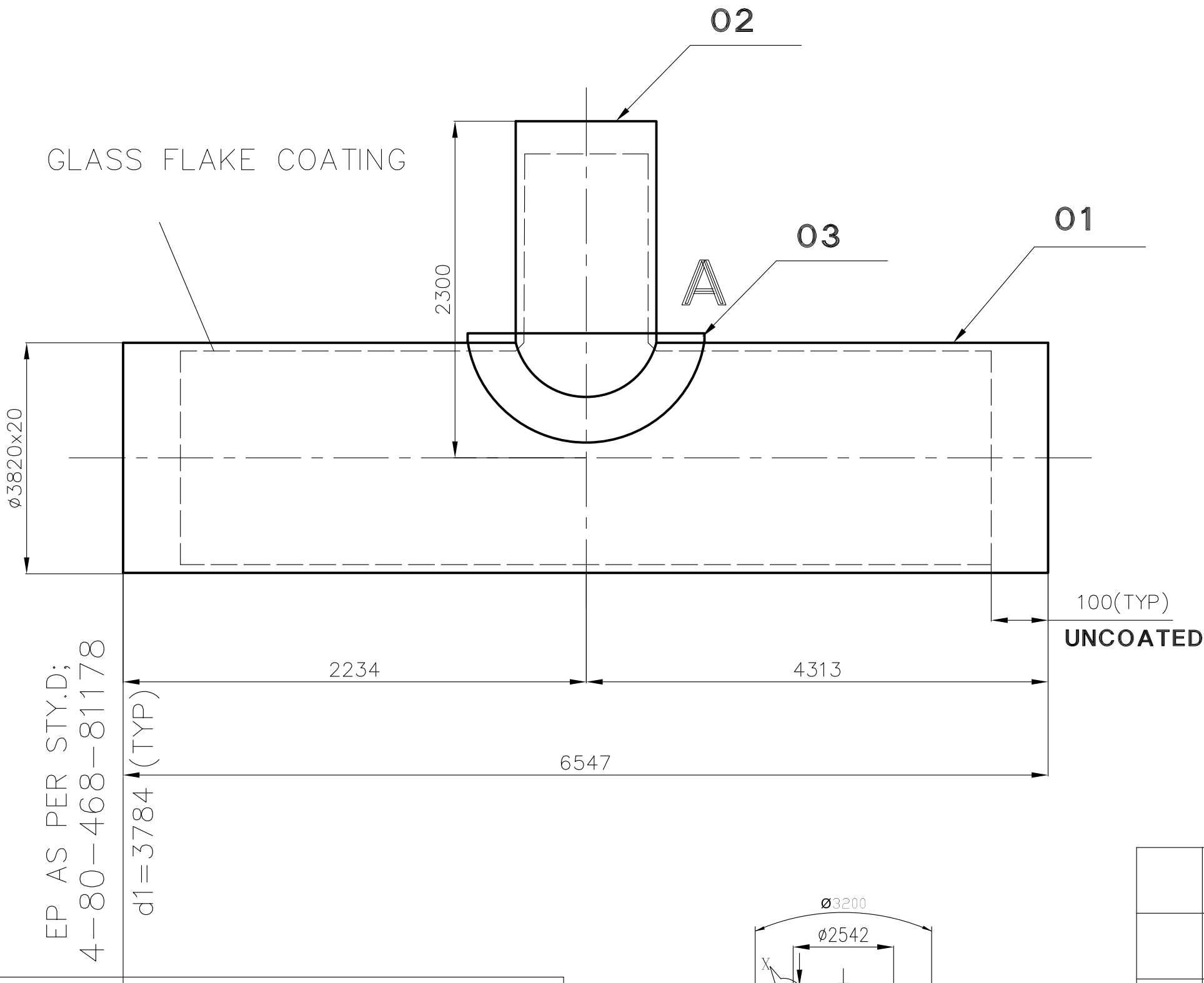


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3-80-468-33909

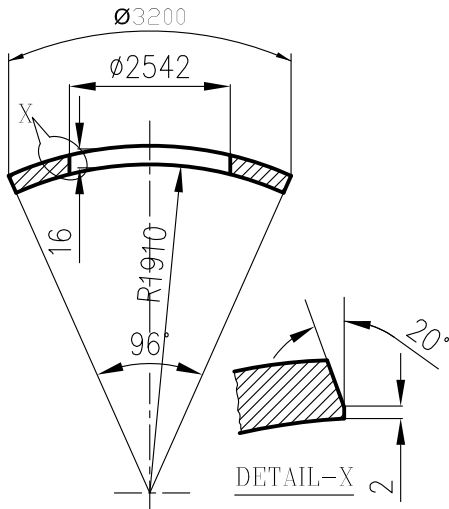
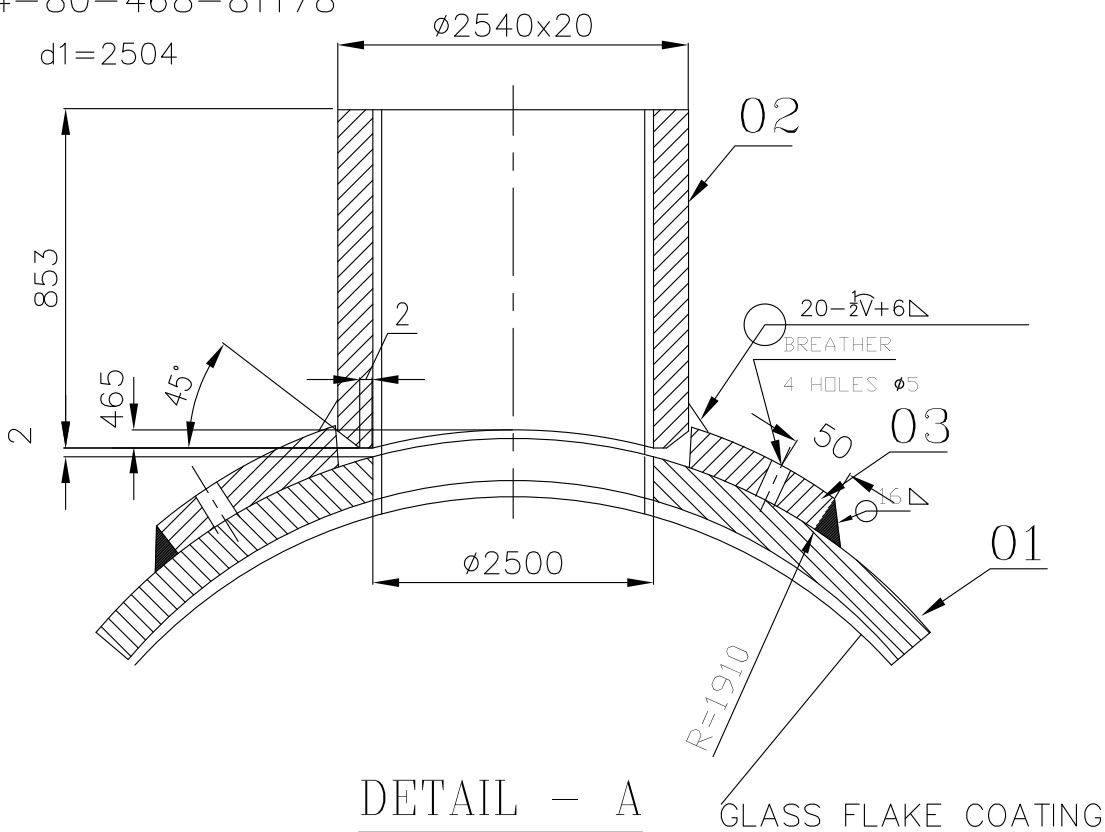
DRAWING No



NOTES: –

1. PIPE LENGTH INDICATED WITH CUTTING ALLOWANCE TO BE CUT AS PER CUTTING PLAN
2. WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH TOOL FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC.
3. FULL PENETRATION OF WELDS TO BE ENSURED
4. SPIDER/LIFTING LUG HAS TO BE WELDED AT SHOP AFTER EDGE PREPARATION. FOR DETAILS REFER DWG.NO. 3–80–468–31263 (FOR OD2540) & 3–80–468–33979 (FOR OD3820)
5. INTERNAL GLASS FLAKE COATING SHALL BE AS PER APPROVED QUALITY PLAN AND DRAWING 4–80–468–81177
6. GLASS FLAKE COATING SHALL BE DONE AFTER WELDING THE STUBS AND ATTACHMENTS WHEREVER APPLICABLE.

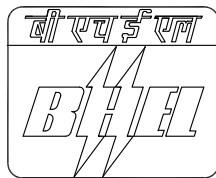
EP AS PER STY.D;
4–80–468–81178
d1=2504



DETAIL OF ITEM No.-03

	03	PAD PLATE; T=16MM OD3200; ID2542	3-80-468-33909		15 011 026 0000		372	707
					IS 2062 Fe410B		1	
	02	P.F.PIPE ø2540x20 ; L=853	3-80-468-33906		15 011 150 0000		1059	907
				01	IS 2062 Fe410A		1	
	01	P.F.PIPE ø3820x20 ; L=6547	3-80-468-33905		15 011 150 0000		12268	763
				03	IS 2062 Fe410A		1	
	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A C	UNIT WT.	
				VAR NO.	MATERIAL SPEC.		QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME	SIGN	DATE	NO OF ITEMS
	BABU		11.10.2017	
	SURESH		11.10.2017	
	SESHAGIRI		11.10.2017	

REV 01	DATE	ALTERED APPROVED
ZONE		

DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	REF TO ASSY DRG	ITEM No.
CODE	C / M / F		N.T.S			
TITLE				CARD CODE	DRAWING No.	REV
FABRICATED UNEQT OD 3820/2540				U 01	3-80-468-33909	00